



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Gloss Black

(5)

D350-607-541GB
Job Sheet 167389



Part No: D350-607-541GB

Job Qty: 1 pcs

Part Name: Quick Release Heli-Utility-Basket™ Long, HD Lid, Spacepod™/Squirrel Cheek Comp.



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/30/17

Job Tracking No:

Due Date: 11/30/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Heliswiss Iberica SA (CHELI02)

Hangar 4, Lado Norte, Aeropuerto De Sabadell, Barcelona Sabadell, , 08205 Spain ph:011 34 93 720 6090
fx:34-937-100130.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/30/17	0.00	0.00	Start Up Stores/Pkg1		
100	DC	1 pcs		11/30/17	0.00	0.00	DC		
110	Packaging	1 pcs		11/30/17	0.00	0.00	Packaging1		
120	QC	1 pcs		11/30/17	0.00	0.00	QC4		
130	Packaging	1 pcs		11/30/17	0.00	0.00	Packaging1		
140	QC	1 pcs		11/30/17	0.00	0.00	QC21		

Part Op 100 - Photocopy bluefile & type labels per PPP D350-607-541 CHG006
Descriptions: 130 - Package as per PPPD350-607-541

DEC 04 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
110-Packaging	AN310C4 5016944	1	31	0	0
	AN4-13A 5016943	6	482	0	0
	AN4C15 5016942	1	19	0	0
	D2690-6 5016940	1	8	0	0
	D350-607-511 5016938	1	3	0	0
	D3912-041 5016929	1	2	0	0
	D4030-041 5015887	1	0	0	0
	D4085-3 5016936	1	7	0	0
	D4086-200 5016931	1	3	0	0
	D4150-041 5016927	1	2	0	0
	D4151-041 5016924	1	11	0	0
	D4151-043 FK5241	1	6	0	0
	D4917-300 5016916	1	11	0	0
	MS17984-C413 5016907	1	23	0	0
	MS21042L4 5016874	6	931	0	0
	MS24665-151 5016871	1	95	0	0
	NAS1149C0463R 5016869	3	145	0	0
	NAS1149F0432P 5016865	12	919	0	0
	NAS1515H4L 5016858	2	173	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S016966

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CANADA

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Quick Release Heli – Utility – Basket Long, HD Lid,
Spacepod /Squirrel Cheek Comp.

PART NO: D350 – 607 – 541GB

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 12/04/17

Job No: 167389

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4085-3	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS3367-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER

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Revision: E

Date: 16.11.25



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200

Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: AN310C4 Revision: Nut														
100	Receive Ea	S016944	167389	0 Ea	0		Start Up Stores/Pkg-1		Stock	12/4/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: AN4C15 Revision: Bolt														
100	Receive Ea	S016942	167389	0 Ea	0	M137736	Start Up Stores/Pkg-1		Stock	12/4/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: D2690-6 Revision: Lanyard														
130	QC21-SA	S016940	167389	0 Ea	0	S012261	Start Up Stores/Pkg-1	Bin	Stock	12/4/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: D350-607-511 Revision: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH														
170	QC21-FG	S016938	167389	0 Ea	0	S016363	Start Up Stores/Pkg-1		Stock	12/4/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: D350-607-541GB Revision: Quick Release Heli-Utility-Basket™ Long, HD Lid, Spacepod™/Squirrel Cheek Comp.														
140	QC21-FG	S016966	167389	1 Ea	0	S016966	FG030		Shipped	12/4/2017	Issue Container			CHG006
Operation Totals:		1		1	0									
Part Totals:		1		1	0									
Part Number: D3912-041 Revision: Eyebolt Receiver Assembly														
180	QC21-SA	S016929	167389	0 Ea	0	S007521	Start Up Stores/Pkg-1	Bin	Stock	12/4/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: D4030-041 Revision: Long Basket Assembly (350)														
140	QC21-SA	S015887	167389	0 Ea	0	S015887	Start Up Stores/Pkg-1	Bin	Stock	11/30/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: D4085-3 Revision: Placard														
140	QC21-SA	S016936	167389	0 Ea	0	166317	Start Up Stores/Pkg-1		Stock	12/4/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: D4086-200 Revision: Placard, Max Load														
140	QC21-SA	S016931	167389	0 Ea	0	S009518	Start Up Stores/Pkg-1	Bin	Stock	12/4/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: D4150-041 Revision: Attachment Arm Assembly														
130	QC21-SA	S016927	167389	0 Ea	0	S010907	Start Up Stores/Pkg-1	Bin	Stock	12/4/2017	Issue Container			
Operation Totals:		1		0	0									

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Totals:		1		0	0									
Part Number: D4151-041 Revision: Basket Fwd Hardpoint Assembly, Lower														
130	QC21-SA	S016924	167389	0 Ea	0	S003685	Start Up Stores/Pkg-1	Bin	Stock	12/4/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: D4151-043 Revision: Basket Fwd Hardpoint Assembly, Upper														
130	QC21-SA	F165241	167389	0 Ea	0	165241	Start Up Stores/Pkg-1		Stock	10/5/2017	.			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: D4917-300 Revision: Placard, Max Load														
140	QC21-SA	S016916	167389	0 Ea	0	S000419	Start Up Stores/Pkg-1	Bin	Stock	12/4/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: MS17984-C413 Revision: Quick Release Pin														
100	Receive Pcs	S016907	167389	0 pcs	0	m138441-43	Start Up Stores/Pkg-1		Stock	12/4/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: MS21042L4 Revision: Nut														
100	Receive Ea	S016874	167389	0 Ea	0		Start Up Stores/Pkg-1		Stock	12/4/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: MS24665-151 Revision: Cotter Pin														
100	Receive Ea	S016871	167389	0 Ea	0	S015686	Start Up Stores/Pkg-1		Stock	12/4/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: NAS1149C0463R Revision: Washer														
100	Receive Ea	S016869	167389	0 Ea	0	M137736	Start Up Stores/Pkg-1		Stock	12/4/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: NAS1515H4L Revision: Washer														
100	Receive Ea	S016858	167389	0 Ea	0	M134376	Start Up Stores/Pkg-1		Stock	12/4/2017	Issue Container			
		S016859	167389	0 Ea	0	M134376	Start Up Stores/Pkg-1		Stock	12/4/2017	Issue Container			
Operation Totals:		2		0	0									
Part Totals:		2		0	0									
Totals:		19		1	0									

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								